

SYNTHESES OF 2-(DIACETOXYMETHYL- $^{14}\text{C}$ )-5-NITROFURAN  
AND CARBON-14 LABELED NITROFURAZONE

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SUMMARY

A new method for the microscale syntheses of carbon-14 labeled 5-nitrofuran derivatives of high specific activities was developed. Ethyl 2-furancarboxylate-carboxy- $^{14}\text{C}$  (**3**) was prepared in an improved yield from  $\text{Ba}^{14}\text{CO}_3$ . 2-Furancarboxaldehyde-formyl- $^{14}\text{C}$  (**5**) was prepared by reduction of the ester **3** followed by  $\gamma\text{-MnO}_2$  oxidation of 2-(hydroxymethyl- $^{14}\text{C}$ )furan (**4**). 2-(Diacetoxymethyl- $^{14}\text{C}$ )-5-nitrofuran (**7**), an immediate precursor of many radiolabeled 5-nitrofuran drugs, was prepared in a new two-reaction one-flask procedure from 2-furancarboxaldehyde-formyl- $^{14}\text{C}$  (**5**) in 7.3% overall radiochemical yield from  $\text{Ba}^{14}\text{CO}_3$ . Carbon-14 labeled nitrofurazone (**8**) was then prepared from **7**.

Key Words: Carbon- $^{14}\text{C}$  dioxide,  $\gamma$ -Manganese dioxide, 2-(Diacetoxymethyl- $^{14}\text{C}$ )-5-nitrofuran, 5-Nitro-2-(semicarbazonomethyl- $^{14}\text{C}$ )furan, Nitrofurazone.

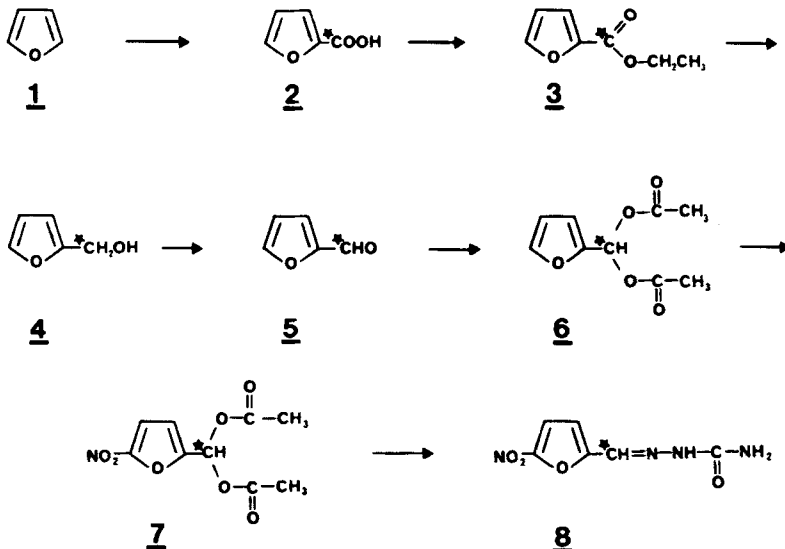
INTRODUCTION

The human and/or veterinary uses of 5-nitrofuran derivatives have been reviewed.<sup>1,2</sup> For our research into the metabolism and disposition of 5-nitrofuran derivatives, the syntheses of carbon-14 labeled 5-nitrofuran

derivatives were required. For reasons previously detailed,<sup>3</sup> including the essential requirement of high specific activities and the goal of a general method for the syntheses of several carbon-14 labeled 5-nitrofuran derivatives via a common intermediate, the synthesis of carbon-14 labeled nitrofurazone (**8**) was performed by a new procedure using 2-(diacetoxymethyl-<sup>14</sup>C)-5-nitrofuran (**7**).

#### RESULTS AND DISCUSSION

The synthesis of 2-(diacetoxymethyl-<sup>14</sup>C)-5-nitrofuran (**7**) was performed via a new synthetic approach (Scheme I). The formylation of furan (Vilsmeier reaction) to prepare 2-furancarboxaldehyde-formyl-<sup>14</sup>C (**5**) directly has been demonstrated,<sup>4</sup> but would be applicable to the syntheses of labeled 5-nitrofurans of high specific activities only if carbon-14 labeled dimethylformamide were available at such a specific activity. Synthetic approaches involving reduction of carbon-14 labeled 5-nitro-2-furancarboxylic acid or a corresponding ester derivative were not considered due to the instability of 5-nitrofurans to alkali.



SCHEME I

Preparation of ethyl 2-furancarboxylate-carboxy- $^{14}\text{C}$  (3) (75% yield) by the treatment of crude 2-furancarboxylic-carboxy- $^{14}\text{C}$  acid (2) with diazoethane<sup>3</sup> rather than preparation of the corresponding methyl ester (15% yield) was clearly demonstrated. Consistently higher yields of ethylations (75-90% yields) relative to methylations (15-40% yields) were observed with crude non-radiolabeled 2-furancarboxylic acid extracted from aqueous solution (acidified with either HCl or  $\text{H}_3\text{PO}_4$ ) following the carboxylation of furan. Control experiments demonstrated that the same diethyl ether solutions of diazoethane and diazomethane esterified pure 2-furancarboxylic acid (Pfaltz and Bauer) in diethyl ether in yields of 85% and 90%, respectively. Thus, decomposition of crude methyl 2-furancarboxylate-carboxy- $^{14}\text{C}$  and methyl 2-furancarboxylate were demonstrated under the reaction conditions, while crude ethyl 2-furancarboxylate-carboxy- $^{14}\text{C}$  (3) and ethyl 2-furancarboxylate were relatively stable.

Ethyl 2-furancarboxylate-carboxy- $^{14}\text{C}$  (3) was reduced to 2-(hydroxymethyl- $^{14}\text{C}$ )furan (4) with excess lithium aluminum hydride. The excess hydride was necessary to consume the moisture present with the ester 3. Oxidation of 2-(hydroxymethyl- $^{14}\text{C}$ )furan (4) to 2-furancarboxaldehyde-formyl- $^{14}\text{C}$  (5) was performed according to the general method for the oxidation of benzylic or allylic alcohols.<sup>6</sup> The  $\gamma\text{-MnO}_2$  oxidation of a furfuryldiol has been previously demonstrated.<sup>7</sup>

The nitration of 2-furancarboxaldehyde-formyl- $^{14}\text{C}$  (5) was performed by a new variation in which 5 was converted to 2-(diacetoxymethyl- $^{14}\text{C}$ )furan (6) in situ and nitrated directly. The reported yields for the nitration of 2-(diacetoxymethyl)furan (250 mmol<sup>8</sup> and 11 mmol<sup>5</sup>) to yield 2-(diacetoxymethyl)-5-nitrofurans (40% and 38% yields, respectively) were improved to 49% yield with the new two-reaction one-flask procedure with 12 mmol of 2-furancarboxaldehyde. However, reaction yields were consistently 20-25% on scales of under 0.5 mmol of 2-furancarboxaldehyde where inverse addition and inverse quenching were performed because of the small reaction volumes. The synthesis

of 2-(diacetoxyethyl- $^{14}\text{C}$ )-5-nitrofuran (**7**), therefore, was performed in 21% yield from **5** and in 7.3% overall radiochemical yield from  $\text{Ba}^{14}\text{CO}_3$ .

The conversion of 2-(diacetoxyethyl- $^{14}\text{C}$ )-5-nitrofuran (**7**) to 5-nitro-2-(semicarbazonomethyl- $^{14}\text{C}$ )furan (**8**) was performed and monitored by HPLC. This new synthetic approach was particularly useful for the microscale synthesis of carbon-14 labeled nitrofurazone (**8**) of high specific activity. The conversion of **7** to other carbon-14 labeled 5-nitrofuran derivatives of high specific activities can be envisioned.

#### EXPERIMENTAL

General. All reagents and chemicals were obtained from commercial suppliers. The  $\text{Ba}^{14}\text{CO}_3$  was obtained from New England Nuclear (59.0 mCi/mmol, lot # 1012-202). The diethyl ether was freshly distilled from benzophenone/sodium. All reactions were protected from light and stirred magnetically under a nitrogen atmosphere. High pressure liquid chromatography (HPLC) was performed with an Alltech C-18 column (0.46 x 25 cm, 10  $\mu\text{m}$ ) using UV detection.  $^1\text{H}$  NMR spectra were recorded in  $\text{CDCl}_3$  with a Varian FT-80 instrument, and the chemical shifts are reported in parts per million ( $\delta$ ) downfield from tetramethylsilane. Radioactivity measurements were made using a Beckman 7800 liquid scintillation counter with Fisher Scinti Verse E scintillation cocktail. Specific activities and radiochemical purities were determined by HPLC using a Beckman-Altex analytical system consisting of two 110A pumps, a UV detector, and a Qume model 421 microprocessor controller/programmer in combination with a Radiomatic Instruments Flo-One/ $\beta$  radioisotope flow detector using Radiomatic Flo-Scint II.

Ethyl 2-furancarboxylate-carboxy- $^{14}\text{C}$  (**3**). Ethyl 2-furancarboxylate-carboxy- $^{14}\text{C}$  (**3**)<sup>3,5</sup> was prepared in 75% yield from  $\text{Ba}^{14}\text{CO}_3$  (59.0 mCi/mmol, 164 mg, 0.824 mmol). The homogeneous product **3** co-chromatographed on HPLC (45/55  $\text{CH}_3\text{OH}/\text{H}_2\text{O}$ ,  $\lambda = 254$  nm, retention time = 7 min) with fully-characterized non-radiolabeled ethyl 2-furancarboxylate.

2-Furancarboxaldehyde-formyl- $^{14}\text{C}$  (5). Ethyl 2-furancarboxylate-carboxy- $^{14}\text{C}$  (3) (100 mg, 0.62 mmol, 37 mCi) was reduced with  $\text{LiAlH}_4$  (160 mg, 4.0 mmol) in diethyl ether (10 mL) at reflux for 3 h. The excess hydride was decomposed with  $\text{H}_2\text{O}$  (5 mL). After centrifugation, the ether phase was separated and the solvent removed under reduced pressure. The heterogenous alkaline aqueous mixture was neutralized with 4 M  $\text{HCl}$  and extracted with  $\text{CH}_2\text{Cl}_2$  (3 x 5 mL) using vortex mixing followed by centrifugation. The  $\text{CH}_2\text{Cl}_2$  extracts were combined with the residue of the ether extraction, dried over  $\text{MgSO}_4$  and the desiccant removed by gravity filtration through cotton to afford a quantitative recovery of crude 2-(hydroxymethyl- $^{14}\text{C}$ )furan (4) which was demonstrated to be free of 3 by HPLC. Portions of active  $\gamma\text{-MnO}_2$  (900 mg, 450 mg, and 270 mg) were added at 12 h intervals, and after 36 h the  $\gamma\text{-MnO}_2$  was removed by filtration through cotton. The filtrate was then eluted through 1 g of Bio-Sil A (100-200 mesh) with  $\text{CH}_2\text{Cl}_2$  and the solvent removed under reduced pressure to afford pure 2-furancarboxaldehyde-formyl- $^{14}\text{C}$  (5) (35 mg, 0.36 mmol, 21 mCi, 58% yield):  $^1\text{H}$  NMR  $\delta$  9.65 (1H, s), 7.69 (1H, dd,  $J = 1.7, 0.7$  Hz), 7.24 (1H, dd,  $J = 3.6, 0.7$  Hz), 6.60 (1H, dd,  $J = 3.6, 1.7$  Hz).

2-(Diacetoxymethyl- $^{14}\text{C}$ )-5-nitrofuran (7). A solution was prepared by adding 1.0  $\mu\text{L}$  of 18 M  $\text{H}_2\text{SO}_4$  to 620  $\mu\text{L}$  of acetic anhydride at  $0^\circ\text{C}$ . Then 150  $\mu\text{L}$  of this solution was added to 2-furancarboxaldehyde-formyl- $^{14}\text{C}$  (5) (35 mg, 0.36 mmol, 21 mCi) at  $0^\circ\text{C}$ . The mixture was warmed to ambient temperature for 30 min, then cooled to  $-20^\circ\text{C}$  ( $\text{CCl}_4/\text{CO}_2$  bath). A mixture of fuming  $\text{HNO}_3$  (44  $\mu\text{L}$ , 90%  $\text{HNO}_3$ ) and acetic anhydride (190  $\mu\text{L}$ ) was added dropwise, and after 45 min the reaction mixture was warmed to  $0^\circ\text{C}$ . After 3 h, 2 mL of ice and water were added. The mixture was stirred continuously in a  $0^\circ\text{C}$  bath while 10% aqueous  $\text{NaOH}$  was added slowly dropwise to neutralize the pH. The mixture was extracted with  $\text{CH}_2\text{Cl}_2$  (4 x 2 mL), and the organic extracts combined and backwashed with  $\text{H}_2\text{O}$  (5 mL). The solvent was removed under reduced pressure. The residue was cooled in a  $0^\circ\text{C}$  bath and triethylamine (0.2 mL) was added. A vigorous reaction was observed. The excess amine was removed under reduced pressure,  $\text{CH}_3\text{OH}$  was added, and the 2-

(diacetoxymethyl-<sup>14</sup>C)-5-nitrofuran (7) (15 mg, 0.061 mmol, 3.6 mCi, 21% yield) isolated by preparative HPLC (45/55 CH<sub>3</sub>OH/H<sub>2</sub>O, 2.0 mL/min, λ = 280 nm and 365 nm, retention time = 8 min, 14 injections) followed by removal of solvents by lyophilization.

5-Nitro-2-(semicarbazonomethyl-<sup>14</sup>C)furan (8). 2-(Diacetoxymethyl-<sup>14</sup>C)-5-nitrofuran (7) was converted to 5-nitro-2-(semicarbazonomethyl-<sup>14</sup>C)furan (8) by the microscale version of the reported procedure for the corresponding non-radiolabeled compound.<sup>9,10</sup> A homogeneous solution of 7 and excess semicarbazide hydrochloride (400 mol%) in 0.15 M H<sub>2</sub>SO<sub>4</sub> in 10/30 H<sub>2</sub>O/CH<sub>3</sub>CH<sub>2</sub>OH was refluxed at 80°C (bath) and the course of the reaction followed by HPLC (30/70 CH<sub>3</sub>OH/H<sub>2</sub>O, 2.0 mL/min, λ = 280 nm and 365 nm). 2-(Diacetoxymethyl-<sup>14</sup>C)-5-nitrofuran (7) (retention time = 21 min) was completely consumed to afford 5-nitro-2-(semicarbazonomethyl-<sup>14</sup>C)furan (8) (59 mCi/mmol, retention time = 4 min) which could be isolated by crystallization and/or the addition of (CH<sub>3</sub>)<sub>2</sub>SO to solubilize 8 followed by preparative HPLC separation with solvent removal via lyophilization. Carbon-14 labeled nitrofurazone (8) prepared from 7 in 85% yield was homogeneous and identical to non-radiolabeled nitrofurazone which had also been characterized by mp and <sup>1</sup>H NMR ((CH<sub>3</sub>)<sub>2</sub>SO-d<sub>6</sub>). The radiochemical purity of 8 was 98%.

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